ACS550

Quick Start Guide

ACS550-01 Drives (0.75…160 kW), IP54 / UL Type 12 Enclosure

Overview

The installation of the ACS550 adjustable speed AC drive follows the outline below.

PREPARE for installation
↓
PREPARE mounting location
↓
REMOVE the front cover
↓
MOUNT the drive
↓
INSTALL wiring
↓
CHECK installation
↓
REINSTALL the cover
↓
APPLY power
↓
START-UP

Application

This guide provides a quick reference for installations involving: ACS550-01 drives, cable connections and IP54 / UL type 12 enclosures.

Note: This guide does not provide detailed installation, safety or operational instructions. See *ACS550 User's Manual* for complete information.

Prepare for installation

WARNING! The ACS550 should ONLY be installed by a qualified electrician.

Unpack the drive

Note: Lift the ACS550 by its chassis and not by its cover.

1. Unpack the drive.
2. Check for any damage.
3. Check the contents against the order / shipping label.

Check

- Motor compatibility – Motor type, nominal current, frequency and voltage range must match drive specifications.
- Suitable environment – Drive requires heated, indoor controlled environment that is suitable for the selected enclosure.
- Wiring – Follow local codes for wiring, circuit protection and EMC requirements.

Refer to *User's Manual* and confirm that all preparations are complete.

Drive identification

ACS550-01-08A8-4
U1 3~ 380...480 V
I2N/ I2hd 8.8/6.9 A
PN/Phd 4.0/3.0 kW
Serno *2030700001*

Use the following chart to interpret the type code found on the drive label.

ACS550-01-08A8-4+B055+…

AC, Standard Drive – 550 series

Construction (region specific)
01 = Setup/parts for IEC install./compliance
U1 = Setup/parts for US install./compliance

Output current rating
See *Ratings* in *User's Manual* for details

Voltage rating
2 = 208…240 V AC
4 = 380…480 V AC
6 = 500…600 V AC

Options
Examples of options:
No specification = IP21 / UL type 1
B055 = IP54 / UL type 12
UL type 12 is not available for type ACS550-01-290A-4.
0J400 = No control panel
J404 = ACS-CP-C Basic Control Panel

Collect motor data

Collect the following data from the motor nameplate for later use in the ACS550 startup:

- Voltage _____
- Nominal motor current _____
- Nominal frequency _____
- Nominal speed _____
- Nominal power _____

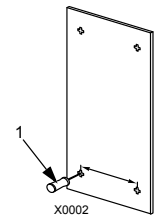
Tools required

Screwdrivers, wire stripper, tape measure, mounting screws or bolts and drill.

Prepare the mounting location

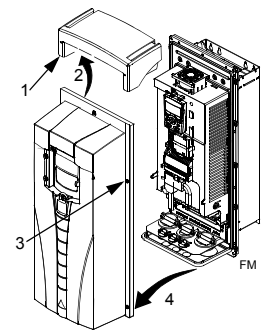
The drive requires a smooth, vertical, solid surface, free from heat and moisture, with free space for air flow – 200 mm (8 in) above and below.

1. Mark the mounting points using the template.
2. Drill the mounting holes.



Remove the front cover

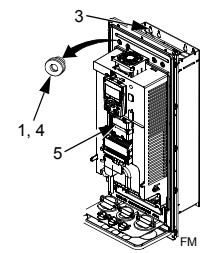
1. If hood is present: Remove screws (2) holding hood in place.
2. If hood is present: Slide hood up and off the cover.
3. Loosen the captive screws around the edge of the cover.
4. Remove the cover.



Mount the drive

The holes providing for access to the drive mounting slots require rubber plugs.

1. As required for access, remove the rubber plugs. Push plugs out from the back of the drive.
2. R5 & R6: Align the sheet metal hood (not shown) in front of the drive's top mounting holes. (Attach as part of next step.)



3. Position the ACS550 and securely tighten in all four corners.

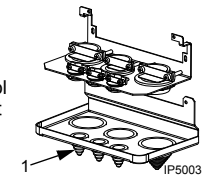
Note: Lift the ACS550 by its metal chassis.

4. Reinstall the rubber plugs.
5. Non-English speaking locations: Attach a warning sticker in the appropriate language over the existing warning on the top of the module.

Install the wiring

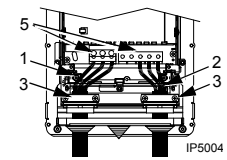
General wiring

1. Cut the rubber cable seals as needed for the power, motor and control cables. The conical part of the seals must face downwards when inserted in the lead-through plate holes.



Wiring power

1. On the input power cable, strip the sheathing back far enough to route individual wires.
2. On the motor cable, strip the sheathing back far enough to expose the copper wire shield so that the shield can be twisted into a bundle. Keep the bundle bundle not longer than five times its width to minimize noise radiation. – 360° grounding under the clamp is recommended for the motor cable to minimize noise radiation. In this case, remove the sheathing at the cable clamp.
3. Route both cables through the clamps and tighten the clamps.
4. Connect the bundle created from the motor cable shield to the GND terminal.
5. Strip and connect the power/motor wires and the power ground wire to the drive terminals using the torques given in the table below. See *Power connections* below or, for more detail, see *User's Manual*.



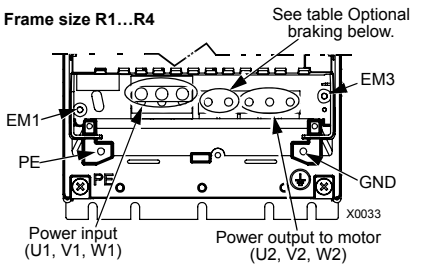
Frame size	Tightening torque	
	N·m	lb·ft
R1, R2	1.4	1
R3	2.5	1.8
R4	5.6; PE: 2	4; PE 1.5
R5	15	11
R6	40; PE: 8	30; PE: 6

WARNING! To disconnect the internal EMC filter, remove the screws marked with "**-**", or replace the screws marked with "●" with the provided polyamide screws, depending on the frame size.

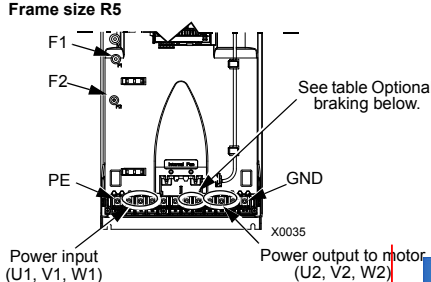
System type	R1...R3		R4		R5...R6	
	EM1	EM3	EM1	EM3	F1	F2
IT system	●	●	-	-	-	-
Corner grounded TN system		●		-		

Power connections

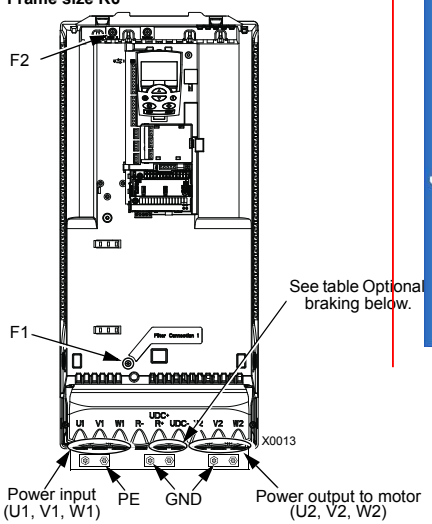
Frame size R1…R4



Frame size R5



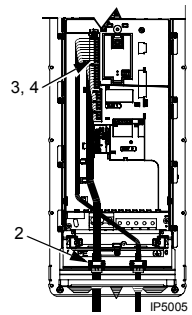
Frame size R6



Optional braking

Frame size	Terminal labels	Brake options
R1, R2	BRK+, BRK-	Brake resistor
R3…R6	UDC+, UDC-	• Braking unit • Chopper and resistor

Wiring the controls



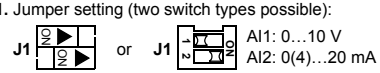
1. Strip control cable sheathing and twist the copper shield into a bundle.
2. Route control cable(s) through clamp(s) and tighten clamp(s).
3. Connect the ground shield bundle for digital and analog I/O cables at X1-1. (Ground only at the drive end.)
4. Strip the individual control wires and connect to the drive terminals. Use a tightening torque of 0.4 N·m (0.3 lb·ft). See *Control connections* below or, for more detail, see *User's Manual*.

Control connections

ABB Standard macro

X1			
	1	SCR	Signal cable shield (screen)
	2	AI1	**Ext. freq. ref. 1:** 0…10 V
	3	AGND	Analog input com.
	4	10V	Ref. voltage 10 V DC
	5	AI2	Not used
	6	AGND	Analog input com.
	7	AO1	**Output freq.:** 0…20 mA
	8	AO2	**Output current:** 0…20 mA
	9	AGND	Analog output com.
	10	24V	Aux. volt. output +24 V DC
	11	GND	Aux. volt. common
	12	DCOM	Digital input com. for all
	13	DI1	**Start/Stop:** Active = start
	14	DI2	**Fwd/Rev:** Active = rev. dir.
	15	DI3	**Constant speed sel.**[2]
	16	DI4	**Constant speed sel.**[2]
	17	DI5	**Ramp pair:** Active = 2nd ramp pair
	18	DI6	Not used
	19	RO1C	Relay output 1 Default operation: **Ready** = 19/21 connected
	20	RO1A	
	21	RO1B	
	22	RO2C	Relay output 2 Default operation: **Running** = 22/24 connected
	23	RO2A	
	24	RO2B	
	25	RO3C	Relay output 3 Default operation: **Fault(-1)** =25/27 connected (Fault => 25/26 connected)
	26	RO3A	
	27	RO3B	

Note 1. Jumper setting (two switch types possible):



Note 2. Code: 0 = open, 1 = connected

DI3	DI4	Output
0	0	Reference through AI1
1	0	CONSTANT SPEED 1 (1202)
0	1	CONSTANT SPEED 2 (1203)
1	1	CONSTANT SPEED 3 (1204)

WARNING! The maximum voltage for digital inputs is 30 V.

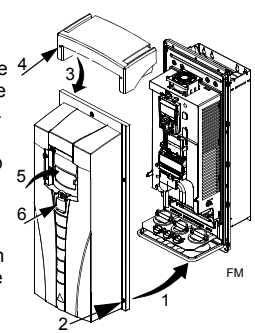
Check installation

Before applying power, perform the following checks.

✓	Check
	Environment conforms to specifications.
	The drive is mounted securely.
	Proper cooling space around the drive.
	Motor and driven equipment are ready for start.
	For IT systems and corner grounded TN systems: The internal EMC filter is disconnected (see the table in *Wiring power*).
	Drive is properly grounded.
	Input power (mains) voltage matches the drive nominal input voltage.
	The input power (mains) terminals, U1, V1, W1, are connected and tightened as specified.
	The input power (mains) fuses are installed.
	The motor terminals, U2, V2, W2, are connected and tightened as specified.
	Motor cable is routed away from other cables.
	NO power factor compensation capacitors are in the motor cable.
	Control terminals are wired and tightened as specified.
	NO tools or foreign objects (such as drill shavings) are inside the drive.
	NO alternate power source for the motor is connected – no input voltage is applied to the output of the drive.

Reinstall the cover

1. Align the cover and slide it on.
2. Tighten the captive screws around the edge of the cover.
3. Slide the hood down over the top of the cover (UL type 12 only).
4. Install the two screws that attach the hood (UL type 12 only).



5. Install the control panel.

Note: The control panel window must be closed to comply with IP54 / UL type 12.

6. Optional: Add a lock (not supplied) to secure the control panel window.

Apply power

Always reinstall the front cover before turning power on.

WARNING! The ACS550 will start up automatically at power up, if the external run command is on.

1. Apply input power.

   When power is applied to the ACS550, the green LED comes on.

Note: Before increasing motor speed, check that the motor is running in the desired direction.

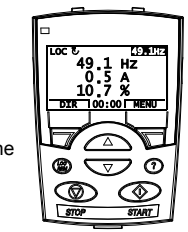
Start-up

In start-up, enter motor data (collected earlier) and, if needed, edit parameters that define how the drive operates and communicates.

Assistant Control Panel

The Start-up Assistant steps through typical start-up selections, and runs automatically upon the initial power up. At other times, use the steps below to run the Start-up Assistant.

1. Use the MENU key to access the Main menu.
2. Select ASSISTANTS.
3. Select Start-up Assistant.
4. Follow the screen instructions to configure the system.



Note: For common parameters and menu items, use the Help key (?) to display descriptions.

If you encounter alarms or faults, use the Help key or refer to chapter *Diagnostics* in *User's Manual*.

Basic Control Panel

The Basic Control Panel does not include the Start-up Assistant. Refer to section *How to start up the drive* in *User's Manual* and manually enter any parameter changes desired.

Code: 3AUA0000005428 REV E / EN
Effective: 2009-07-07
Supersedes: 2007-04-16